



## MIG Torches - Air / Water Cooled

**PSF 250 / 305 / 405 / 505 3/4.5m Air Cooled**

**PSF 410w / 510w 3/4.5m Water Cooled**

- Heavy-duty construction.
- Ergonomically designed handle.
- All torches come with EURO connection as standard.
- All torches come with 50° swan neck as standard.
- Straight neck and 60° swan neck available optionally.
- 360° swiveling facility.
- Wide range of wear parts e.g. liners, contact tips and gas nozzles available for welding in all positions.
- Conforms to IEC / EN 60974-7.

Technical Data	PSF 250	PSF 305	PSF 405	PSF 505
Type of cooling	Air/Gas	Air/Gas	Air/Gas	Air/Gas
Wire diameter, mm	0.6 - 1.0	0.8 - 1.2	0.8 - 1.6	1.0 - 2.4
Wire type	MS/Al/FC	MS/Al/FC	MS/Al/FC	MS/Al/FC
Rating, A @ % duty cycle	250@60%	315@60%	380@60%	475@60%
Length, m	3/4.5	3/4.5	3/4.5	3/4.5
Weight, Kg	1.8/2.5	2.5/3.3	3.1/4.2	3.9/5.3

Technical Data	PSF 410w	PSF 510w
Type of cooling	Water	Water
Wire diameter, mm	0.8 - 1.6	1.0 - 2.4
Wire type	MS/Al/FC	MS/Al/FC
Rating, A @ % duty cycle	400@100%	500@100%
Length, m	3/4.5	3/4.5
Weight, Kg	3.0/3.9	3.3/4.0